

**GUJARAT TECHNOLOGICAL UNIVERSITY****BE - SEMESTER-VII (NEW) EXAMINATION – SUMMER 2022****Subject Code:3170411****Date:03/06/2022****Subject Name:Downstream Processes****Time:02:30 PM TO 05:00 PM****Total Marks: 70****Instructions:**

1. Attempt all questions.
2. Make suitable assumptions wherever necessary.
3. Figures to the right indicate full marks.
4. Simple and non-programmable scientific calculators are allowed.

		MARKS
<b>Q.1</b>	(a) What is role of downstream processing in a biochemical industry?	<b>03</b>
	(b) How the same Stoke's law applies to sedimentation and centrifugation?	<b>04</b>
	(c) In a laboratory test of the filtration of a cell culture, the following equation was obtained to describe the filtration:	<b>07</b>

$$\frac{t}{(V/A)} = K_1 \frac{V}{A} + K_2$$

Where  $K_1 = 0.18 \text{ min/cm}^2$  and  $K_2 = 0.017 \text{ min/cm}$ . The cell slurry has a viscosity of 2cp, and the filter cake solids (dry basis) per volume of filtrate were 13 g/liter. The pressure drop for the filtration was 610 mm Hg (0°C). Determine the specific cake resistance  $\alpha$  and the medium resistance  $R_m$ .

<b>Q.2</b>	(a) Draw diagram of any two types of production centrifuge.	<b>03</b>
	(b) Draw a flowchart to show various stages of Downstream process.	<b>04</b>
	(c) What are selection criteria for cell disruption process? Explain any one method with its advantages and disadvantages.	<b>07</b>

**OR**

<b>Q.3</b>	(c) Enlist different methods for protein precipitation. Explain principle and working of any one method in detail.	<b>07</b>
	(a) Explain principle of extraction.	<b>03</b>
	(b) Explain different adsorbents used as stationary phase in column chromatography.	<b>04</b>
	(c) We are planning to recover an antibiotic from 10 litres of feed solution by adsorption using activated carbon. The concentration of the antibiotic in the feed is $1.1 \times 10^{-6} \text{ g per g of water}$ . Above adsorption follows Freundlich isotherm. The isotherm is: $C_B = 2.51C_U^{0.288}$	<b>07</b>

How much adsorbent is required for 95 % recovery of the antibiotic?

**OR**

<b>Q.3</b>	(a) What are gradient makers?	<b>03</b>
	(b) What is a supercritical fluid? What are its characteristics?	<b>04</b>
	(c) Give a schematic diagram of chromatographic setup and describe functions of the components.	<b>07</b>

- Q.4** (a) What are selection criteria for solvents in liquid liquid extraction process? **03**
- (b) How can membrane fouling be overcome? **04**
- (c) Explain principle and working of ion exchange chromatography. **07**
- OR**
- Q.4** (a) Give broad classification of bioproducts in reference to its separations. **03**
- (b) Draw diagram of high speed ball mill homogenizer. **04**
- (c) Two proteins of molecular weight  $2.5 \times 10^5$  and  $1 \times 10^4$  were eluted out of a gel filtration column at 220 ml and 300 ml respectively. Determine molecular weight of a protein which elutes out at 270 ml from the column under the same conditions. The relation follows as  
 $V_e = a - b \log M$ . **07**
- Q.5** (a) What are advantages of crystallization as a finishing operation in bioseparations? **03**
- (b) Write a note on lyophilization. **04**
- (c) Explain principle and working of affinity chromatography. **07**
- OR**
- Q.5** (a) Why is formulation a necessary step in finishing operation? **03**
- (b) What are flocculants? Give its properties. **04**
- (c) Explain process of fixed bed adsorption. **07**

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